

PLANT 5

ATTACHMENT A
AGRIUM KNO FACILITY
CONTINUOUS RELEASE-EMERGENCY RESPONSE NOTIFICATION SYSTEM REPORT

Attachment To LOT - ENV-077-92
Kenai Nitrogen Operations

SECTION I: GENERAL INFORMATION

CR-ERNS Number: 44607

Date of Initial Release:

Date of Initial Call to NRC: 10/23/90

Type of Report: Indicate below the type of report you are submitting.

☐

Initial Written Notification

☐

First Anniversary

Follow-up
Report

☒

Written Notification

of a Change to
Initial Notification

☐

Written Notification

of a Change to
Follow-up Report

Signed Statement: I certify that the hazardous substances releases described herein are continuous and stable in quantity and rate under the definitions in 40 CFR 302.8(a) or 355.4(a)(2)(iii) and that all submitted information is accurate and current to the best of my knowledge.

8/13/99

Date

M. L. Nugent, Plant Manager

Name and Position

M. L. Nugent

Signature

Part A. Facility or Vessel Information

Name of Facility or Vessel

Alaska Nitrogen Products LLC
Kenai Plant

**Person
in Charge
of Facility
or Vessel**

Name of Person in Charge M. L. Nugent

Position Plant Manager

Telephone No. (907) 776-8121

Alternate Telephone No. () None

**Facility
Address or
Vessel
Port of
Registration**

Street Mile 21 Spur Highway

County Kenai Peninsula Borough

City Kenai

State AK

Zip Code 99611

Dun and Bradstreet Number for Facility

092876390

**Facility/Vessel
Location**

Latitude Deg N 60 Min 40 Sec 22

Longitude Deg W 151 Min 22 Sec 36

Vessel LORAN Coordinates

Part B. Population Information

**Population
Density**

Choose the range that describes the population density within a one-mile radius of your facility or vessel (Indicate by placing an "X" in the appropriate blank below.)

X 0 - 50 persons

 101 - 500 persons

 more than 1000 persons

 51 - 100 persons

 501 - 1000 persons

**Sensitive
Populations
and
Ecosystems
Within one
Mile Radius**

Sensitive Populations or Ecosystems
(e.g., schools, hospitals, wetlands, wildlife preserves, etc.)

NONE

Distance and direction from facility

**SECTION II: SOURCE
INFORMATION**

CR-ERNS Number

44607

Part A: Basis for Asserting the Release is Continuous and Stable in Quantity and Rate.
For EACH source of a release of a hazardous substance or mixture from your facility or vessel, provide the following information on a SEPARATE sheet. Photocopy this page if necessary.

Name of Source: Plant #5 Granulator Scrubbers, C-560A&B

1. Indicate whether the release from this source is either:

continuous without interruption X **OR** routine, anticipated, intermittent

2. Identify the activity(ies) that results in the release from this source (e.g., batch process, filling of a storage tank). If malfunction, describe the malfunction and explain why the release from the malfunction should be considered continuous and stable in quantity and rate.*

Urea granule production

*Scrubber primarily
takes out NH₃ particulates
from granulator
water spray; M.S.D. sheet
Source test*

3. Identify below how you established the pattern of release and calculated release estimates.

| | | |
|--------------------------------|--|--|
| <u> X </u> Past release data | <u> </u> Knowledge of the facility/vessel's operations and release history | <u> </u> Engineering estimate |
| <u> </u> AP-42 test | <u> </u> Best professional judgment | <u> </u> Other (explain) |

** Note that unanticipated events, such as spills, pipe ruptures, equipment failures, emergency shutdowns, or accidents, do not qualify for reduced reporting under CERCLA section 103(f)(2). Unanticipated events are not incidental to normal operations and, by definition, are not continuous or anticipated, and are not sufficiently predictable or regular to be considered stable in quantity and rate.*

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Name of Source: Plant #5 Granulator Scrubbers, C-560A&B

Part B: Specific Information on the Source

For the source identified above, provide the following information. Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

AFFECTED MEDIUM. Identify the environmental medium (i.e., air, surface water, soil, or ground water) that is affected by the release from this source. If your source releases hazardous substances to more than one medium (e.g., a wastepile releasing to air and ground water), treat the release to **EACH** medium as a separate source and complete Section II, Parts A, B, and C, of this format for **EACH** medium affected.

☐ **AIR** X (stack X or area) If the medium affected is air, please also specify whether the source is a stack or a ground-based area source.

- If identified source is a **stack**, indicate stack height: 100 feet or meters; **OR**
- If identified source is an **area source** (e.g., waste pile, landfill, valves, tank vents, pump seals, fugitive emissions), indicate surface area: square feet or square meters.

☐ **SURFACE WATER** (stream , lake , or other)

- If the release affects any **surface water body**, give the name of the water body.
- If the release affects a **stream**, give the stream order or average flow rate, in cubic feet per second.
stream order: or average flow rate: cubic feet/second; **OR**
- If the release affects a **lake**, give the surface area of the lake in acres and the average depth in meters.
surface area of lake: acres and average depth of lake: meters.

☐ **SOIL OR GROUND WATER**

If the release is on or under ground, indicate the distance to the closest water well.

Optional Information

The following information is not required in the final rule; however, such information will assist EPA in evaluating the risks associated with the continuous release. **If this information is not provided, EPA will make conservative assumptions about the appropriate values.** Please note that the units specified below are suggested units. You may use other units; however, be certain that the units are clearly identified.

- For a stack release to air, provide the following information, if available:
Inside diameter 7.5 feet or meters
Gas Exit Velocity 38 feet/second or
meters/seconds
Gas Temperature 110 degrees Fahrenheit,
-Kelvin, or Celsius

- For a release to surface water, provide the following information, if available:
Average Velocity feet/second
of Surface Water

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Part C. Identity and Quantity of Each Hazardous Substance or Mixture Released From Each Source
Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

Name of Source:

Plant #5 Granulator Scrubbers, C-560A&B

List each hazardous substance released from the source identified above and provide the following information. (For an example, see Table 1 of Reporting Requirements for Continuous Releases of Hazardous Substances – A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance | CASRN # | Normal Range (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity Released in Previous Year (in lbs. or kg)* | Months of the Release |
|-----------------------------|-----------|--|-------------|-------------------------------------|---|--------------------------|
| | | Upper Bound | Lower Bound | | | |
| Ammonia | 7664-41-7 | 1,100 | 680 | 365 | 260,000 | All |

List each mixture released from the source identified above and provide the following information. (For an example, see Table 2 of Reporting Requirements for Continuous Releases of Hazardous Substances – A Guide for Facilities and Vessels on Compliance.)

| Name of Mixture | Name of Hazardous Substance Components | CASRN# | Weight Percentage | Normal Range of Components (in lbs. or kg per day)* | | Normal Range of Mixture (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity of Mixture Released in Previous Year (in lbs. or kg) | Months of the Release |
|-----------------|---|--------|----------------------|---|----------------|--|----------------|-------------------------------------|--|-----------------------------|
| | | | | Upper Bound | Lower Bound | Upper Bound | Lower Bound | | | |
| N/A | | | | | | | | | | |

* Please be sure to include units where appropriate. Also, if the release is a radionuclide, units of curies (Ci) are appropriate.

**SECTION II: SOURCE
INFORMATION**

CR-ERNS Number

44607

Part A: Basis for Asserting the Release is Continuous and Stable in Quantity and Rate.
For EACH source of a release of a hazardous substance or mixture from your facility or vessel, provide the following information on a SEPARATE sheet. Photocopy this page if necessary.

Name of Source: Plant #5 Atmospheric Absorber, D-512 / D-515

1. Indicate whether the release from this source is either:

continuous without interruption X OR routine, anticipated, intermittent

2. Identify the activity(ies) that results in the release from this source (e.g., batch process, filling of a storage tank). If malfunction, describe the malfunction and explain why the release from the malfunction should be considered continuous and stable in quantity and rate.*

U resg
Ammonia production

NH₃ PSVS

D-512 vents to D-515 vents to A.R.
NOT 100% efficient

3. Identify below how you established the pattern of release and calculated release estimates.

| | | |
|--------------------------------|---|--|
| <u> X </u> Past release data | <u> </u> Knowledge of the facility/vessel's operations and release history | <u> </u> Engineering estimate |
| <u> </u> AP-42 test | <u> </u> Best professional judgment | <u> </u> Other (explain) |

** Note that unanticipated events, such as spills, pipe ruptures, equipment failures, emergency shutdowns, or accidents, do not qualify for reduced reporting under CERCLA section 103(f)(2). Unanticipated events are not incidental to normal operations and, by definition, are not continuous or anticipated, and are not sufficiently predictable or regular to be considered stable in quantity and rate.*

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Name of Source: Plant #5 Atmospheric Absorber, D-512 / D-515

Part B: Specific Information on the Source

For the source identified above, provide the following information. Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

AFFECTED MEDIUM. Identify the environmental medium (i.e., air, surface water, soil, or ground water) that is affected by the release from this source. If your source releases hazardous substances to more than one medium (e.g., a wastepile releasing to air and ground water), treat the release to **EACH** medium as a separate source and complete Section II, Parts A, B, and C, of this format for **EACH** medium affected.

☐ **AIR** X (stack X or area) If the medium affected is air, please also specify whether the source is a stack or a ground-based area source.

- If identified source is a **stack**, indicate stack height: 300 feet or meters; **OR**
- If identified source is an **area source** (e.g., waste pile, landfill, valves, tank vents, pump seals, fugitive emissions), indicate surface area: square feet or square meters.

☐ **SURFACE WATER** (stream , lake , or other)

- If the release affects any **surface water body**, give the name of the water body.
- If the release affects a **stream**, give the stream order or average flow rate, in cubic feet per second.
stream order: or average flow rate: cubic feet/second; **OR**
- If the release affects a **lake**, give the surface area of the lake in acres and the average depth in meters.
surface area of lake: acres and average depth of lake: meters.

☐ **SOIL OR GROUND WATER**

If the release is on or under ground, indicate the distance to the closest water well.

Optional Information

The following information is not required in the final rule; however, such information will assist EPA in evaluating the risks associated with the continuous release. **If this information is not provided, EPA will make conservative assumptions about the appropriate values.** Please note that the units specified below are suggested units. You may use other units; however, be certain that the units are clearly identified.

- For a stack release to air, provide the following information, if available:
Inside diameter 3 feet or meters
Gas Exit Velocity unknown feet/second or meters/seconds
Gas Temperature 170 - 230 degrees Fahrenheit, Kelvin, or Celsius

- For a release to surface water, provide the following information, if available:
Average Velocity feet/second of Surface Water

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number
44607

Part C. Identity and Quantity of Each Hazardous Substance or Mixture Released From Each Source
Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

Name of Source: Plant #5 Atmospheric Absorber, D-512 / D-515

List each hazardous substance released from the source identified above and provide the following information. (For an example, see Table 1 of Reporting Requirements for Continuous Releases of Hazardous Substances – A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance | CASRN # | Normal Range (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity Released in Previous Year (in lbs. or kg)* | Months of the Release |
|-----------------------------|-----------|--|-------------|-------------------------------------|---|--------------------------|
| | | Upper Bound | Lower Bound | | | |
| Ammonia | 7664-41-7 | 200 | 0 | 365 | 0 | All |

List each mixture released from the source identified above and provide the following information. (For an example, see Table 2 of Reporting Requirements for Continuous Releases of Hazardous Substances – A Guide for Facilities and Vessels on Compliance.)

| Name of Mixture | CASRN# | Weight Percentage | Normal Range of Components (in lbs. or kg per day)* | | Normal Range of Mixture (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity of Mixture Released in Previous Year (in lbs. or kg) | Months of the Release |
|-----------------|--------|----------------------|---|-------------|--|-------------|-------------------------------------|--|-----------------------------|
| | | | Upper Bound | Lower Bound | Upper Bound | Lower Bound | | | |
| N/A | | | | | | | | | |

* Please be sure to include units where appropriate. Also, if the release is a radionuclide, units of curies (Ci) are appropriate.

**SECTION II: SOURCE
INFORMATION**

CR-ERNS Number

44607

Part A: Basis for Asserting the Release is Continuous and Stable in Quantity and Rate.
For EACH source of a release of a hazardous substance or mixture from your facility or vessel, provide the following information on a SEPARATE sheet. Photocopy this page if necessary.

Name of Source: Plant #5 Vent Scrubber, D-511

1. Indicate whether the release from this source is either:

continuous without interruption X OR routine, anticipated, intermittent

2. Identify the activity(ies) that results in the release from this source (e.g., batch process, filling of a storage tank). If malfunction, describe the malfunction and explain why the release from the malfunction should be considered continuous and stable in quantity and rate.*

Urea
Ammonia production

not 100% efficient
sampled 2 times/ke
front end vapors - separation process

3. Identify below how you established the pattern of release and calculated release estimates.

 X Past release data Knowledge of the facility/vessel's operations and release history Engineering estimate
 AP-42 test Best professional judgment Other (explain)

** Note that unanticipated events, such as spills, pipe ruptures, equipment failures, emergency shutdowns, or accidents, do not qualify for reduced reporting under CERCLA section 103(f)(2). Unanticipated events are not incidental to normal operations and, by definition, are not continuous or anticipated, and are not sufficiently predictable or regular to be considered stable in quantity and rate.*

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Name of Source: Plant #5 Vent Scrubber, D-511

Part B: Specific Information on the Source

For the source identified above, provide the following information. Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

AFFECTED MEDIUM. Identify the environmental medium (i.e., air, surface water, soil, or ground water) that is affected by the release from this source. If your source releases hazardous substances to more than one medium (e.g., a wastepile releasing to air and ground water), treat the release to **EACH** medium as a separate source and complete Section II, Parts A, B, and C, of this format for **EACH** medium affected.

☐ **AIR** X (stack X or area) If the medium affected is air, please also specify whether the source is a stack or a ground-based area source.

- If identified source is a **stack**, indicate stack height: 359 feet or meters; **OR**
- If identified source is an **area source** (e.g., waste pile, landfill, valves, tank vents, pump seals, fugitive emissions), indicate surface area: square feet or square meters.

☐ **SURFACE WATER** (stream , lake , or other)

- If the release affects any **surface water body**, give the name of the water body.
- If the release affects a **stream**, give the stream order or average flow rate, in cubic feet per second.
stream order: or average flow rate: cubic feet/second; **OR**
- If the release affects a **lake**, give the surface area of the lake in acres and the average depth in meters.
surface area of lake: acres and average depth of lake: meters.

☐ **SOIL OR GROUND WATER**

If the release is on or under ground, indicate the distance to the closest water well.

Optional Information

The following information is not required in the final rule; however, such information will assist EPA in evaluating the risks associated with the continuous release. **If this information is not provided, EPA will make conservative assumptions about the appropriate values.** Please note that the units specified below are suggested units. You may use other units; however, be certain that the units are clearly identified.

- | | |
|---|--|
| <ul style="list-style-type: none">• For a stack release to air, provide the following information, if available: Inside diameter <u>2.8</u> feet or meters Gas Exit Velocity <u>70-1200 SCFM</u> feet/second or meters/seconds Gas Temperature <u>180 - 220</u> degrees Fahrenheit, -Kelvin, or Celsius | <ul style="list-style-type: none">• For a release to surface water, provide the following information, if available: Average Velocity <u> </u> feet/second of Surface Water |
|---|--|

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number
44607

Part C. Identity and Quantity of Each Hazardous Substance or Mixture Released From Each Source
Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

Name of Source: Plant #5 Vent Scrubber, D-511

List each hazardous substance released from the source identified above and provide the following information. (For an example, see Table 1 of Reporting Requirements for Continuous Releases of Hazardous Substances - A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance | CASRN # | Normal Range (in lbs. or kg per day)* Upper Bound Lower Bound | Number of Releases (per year) | Total Quantity Released in Previous Year (in lbs. or kg)* | Months of the Release |
|-----------------------------|-----------|---|-------------------------------------|---|--------------------------|
| Ammonia | 7664-41-7 | 1000 0 | 365 | 183,000 | All |

List each mixture released from the source identified above and provide the following information. (For an example, see Table 2 of Reporting Requirements for Continuous Releases of Hazardous Substances - A Guide for Facilities and Vessels on Compliance.)

| Name of Mixture | Name of Hazardous Substance Components | Weight Percentage | Normal Range of Components (in lbs. or kg per day)* Upper Bound Lower Bound | Mixture (in lbs. or kg per day)* Upper Bound Lower Bound | Number of Releases (per year) | Total Quantity of Mixture Released in Previous Year (in lbs. or kg) | Months of the Release |
|-----------------|--|-------------------|---|--|-------------------------------------|--|-----------------------|
| N/A | | | | | | | |

* Please be sure to include units where appropriate. Also, if the release is a radionuclide, units of curies (Ci) are appropriate.

**SECTION II: SOURCE
INFORMATION**

CR-ERNS Number

44607

Part A: Basis for Asserting the Release is Continuous and Stable in Quantity and Rate.
For EACH source of a release of a hazardous substance or mixture from your facility or vessel, provide the following information on a SEPARATE sheet. Photocopy this page if necessary.

Name of Source: Plant #5 Exchanger, E-535

1. Indicate whether the release from this source is either:

continuous without interruption X OR routine, anticipated, intermittent

2. Identify the activity(ies) that results in the release from this source (e.g., batch process, filling of a storage tank). If malfunction, describe the malfunction and explain why the release from the malfunction should be considered continuous and stable in quantity and rate.*

Ammonia and urea production

12#

Condensers NH₃ & CO₂

Ejectors come into
E-535 - need to keep
vent open for pressure control

3. Identify below how you established the pattern of release and calculated release estimates.

| | | |
|---------------------------------|---|-----------------------------------|
| <u> </u> Past release data | <u> </u> Knowledge of the facility/vessel's operations and release history | <u> X </u> Engineering estimate |
| <u> </u> AP-42 test | <u> </u> Best professional judgment | <u> </u> Other (explain) |

* Note that unanticipated events, such as spills, pipe ruptures, equipment failures, emergency shutdowns, or accidents, do not qualify for reduced reporting under CERCLA section 103(f)(2). Unanticipated events are not incidental to normal operations and, by definition, are not continuous or anticipated, and are not sufficiently predictable or regular to be considered stable in quantity and rate.

44607

- For a release to surface water, provide the following information, if available:
Average Velocity _____ feet/second
of Surface Water

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number
44607

Part C. Identity and Quantity of Each Hazardous Substance or Mixture Released From Each Source
Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

Name of Source: Plant #5 Exchanger, E-535

List each hazardous substance released from the source identified above and provide the following information. (For an example, see Table 1 of Reporting Requirements for Continuous Releases of Hazardous Substances – A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance | CASRN # | Normal Range (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity Released in Previous Year (in lbs. or kg)* | Months of the Release |
|-----------------------------|-----------|--|-------------|-------------------------------------|---|--------------------------|
| | | Upper Bound | Lower Bound | | | |
| Ammonia | 7664-41-7 | 240 | 0 | 365 | 1,160 | All |

List each mixture released from the source identified above and provide the following information. (For an example, see Table 2 of Reporting Requirements for Continuous Releases of Hazardous Substances – A Guide for Facilities and Vessels on Compliance.)

| Name of Mixture | Name of Hazardous Substance Components | CASRN# | Weight Percentage | Normal Range of Components (in lbs. or kg per day)* | | Mixture (in lbs. or kg per day)* | Number of Releases (per year) | Total Quantity of Mixture Released in Previous Year (in lbs. or kg) | Months of the Release |
|-----------------|---|--------|----------------------|---|----------------|-------------------------------------|-------------------------------------|--|-----------------------------|
| | | | | Upper Bound | Lower Bound | | | | |
| N/A | | | | | | | | | |

* Please be sure to include units where appropriate. Also, if the release is a radionuclide, units of curies (Ci) are appropriate.

**SECTION II: SOURCE
INFORMATION**

CR-ERNS Number

44607

Part A: Basis for Asserting the Release is Continuous and Stable in Quantity and Rate.
For EACH source of a release of a hazardous substance or mixture from your facility or vessel, provide the following information on a SEPARATE sheet. Photocopy this page if necessary.

Name of Source: Plant #5 HP Scrubber (E-503)

1. Indicate whether the release from this source is either:

continuous without interruption X **OR** routine, anticipated, intermittent

2. Identify the activity(ies) that results in the release from this source (e.g., batch process, filling of a storage tank). If malfunction, describe the malfunction and explain why the release from the malfunction should be considered continuous and stable in quantity and rate.*

Ammonia and urea production

3. Identify below how you established the pattern of release and calculated release estimates.

| | | |
|---------------------------------|---|---|
| <u> </u> Past release data | <u> </u> Knowledge of the facility/vessel's operations and release history | <u> X </u> Engineering estimate |
| <u> </u> AP-42 test | <u> </u> Best professional judgment | <u> </u> Other (explain) |

** Note that unanticipated events, such as spills, pipe ruptures, equipment failures, emergency shutdowns, or accidents, do not qualify for reduced reporting under CERCLA section 103(f)(2). Unanticipated events are not incidental to normal operations and, by definition, are not continuous or anticipated, and are not sufficiently predictable or regular to be considered stable in quantity and rate.*

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Name of Source: Plant #5 HP Scrubber (E-503)

Part B: Specific Information on the Source

For the source identified above, provide the following information. Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

AFFECTED MEDIUM. Identify the environmental medium (i.e., air, surface water, soil, or ground water) that is affected by the release from this source. If your source releases hazardous substances to more than one medium (e.g., a wastepile releasing to air and ground water), treat the release to **EACH** medium as a separate source and complete Section II, Parts A, B, and C, of this format for **EACH** medium affected.

☐ **AIR** X (stack _____ or area X) If the medium affected is air, please also specify whether the source is a stack or a ground-based area source.

- If identified source is a **stack**, indicate stack height: _____ feet ~~or meters~~; **OR**
- If identified source is an **area source** (e.g., waste pile, landfill, valves, tank vents, pump seals, fugitive emissions), indicate surface area: <0.001 square feet ~~or square meters~~.

☐ **SURFACE WATER** _____ (stream _____, lake _____, or other _____)

- If the release affects any **surface water body**, give the name of the water body.

- If the release affects a **stream**, give the stream order or average flow rate, in cubic feet per second.
stream order: _____ or average flow rate: _____ cubic feet/second; **OR**
- If the release affects a **lake**, give the surface area of the lake in acres and the average depth in meters.
surface area of lake: _____ acres and average depth of lake: _____ meters.

☐ **SOIL OR GROUND WATER** _____

If the release is on or under ground, indicate the distance to the closest water well.

Optional Information

The following information is not required in the final rule; however, such information will assist EPA in evaluating the risks associated with the continuous release. **If this information is not provided, EPA will make conservative assumptions about the appropriate values.** Please note that the units specified below are suggested units. You may use other units; however, be certain that the units are clearly identified.

- | | |
|---|--|
| <ul style="list-style-type: none">• For a stack release to air, provide the following information, if available: Inside diameter _____ feet or meters Gas Exit Velocity _____ feet/second or meters/seconds Gas Temperature _____ degrees Fahrenheit, _____ Kelvin, or Celsius | <ul style="list-style-type: none">• For a release to surface water, provide the following information, if available: Average Velocity _____ feet/second of Surface Water |
|---|--|

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Part C. Identity and Quantity of Each Hazardous Substance or Mixture Released From Each Source
Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

Name of Source: Plant #5 HP Scrubber, E-503

List each hazardous substance released from the source identified above and provide the following information. (For an example, see Table 1 of Reporting Requirements for Continuous Releases of Hazardous Substances – A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance | CASRN # | Normal Range (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity Released in Previous Year (in lbs. or kg)* | Months of the Release |
|-----------------------------|-----------|--|-------------|-------------------------------------|---|--------------------------|
| | | Upper Bound | Lower Bound | | | |
| Ammonia | 7664-41-7 | 20 | 20 | 365 | 7,300 | All |

List each mixture released from the source identified above and provide the following information. (For an example, see Table 2 of Reporting Requirements for Continuous Releases of Hazardous Substances – A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance Components | CASRN# | Weight Percentage | Normal Range of Components (in lbs. or kg per day)* | | Normal Range of Mixture (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity of Mixture Released in Previous Year (in lbs. or kg) | Months of the Release |
|---|--------|----------------------|---|----------------|--|----------------|-------------------------------------|--|-----------------------------|
| | | | Upper Bound | Lower Bound | Upper Bound | Lower Bound | | | |
| N/A | | | | | | | | | |

* Please be sure to include units where appropriate. Also, if the release is a radionuclide, units of curies (CI) are appropriate.

**SECTION II: SOURCE
INFORMATION**

CR-ERNS Number

44607

Part A: Basis for Asserting the Release is Continuous and Stable in Quantity and Rate.
For EACH source of a release of a hazardous substance or mixture from your facility or vessel, provide the following information on a SEPARATE sheet. Photocopy this page if necessary.

Name of Source: Plant 5 Cooling Tower, E-711

1. Indicate whether the release from this source is either:

continuous without interruption _____ **OR** routine, anticipated, intermittent X

2. Identify the activity(ies) that results in the release from this source (e.g., batch process, filling of a storage tank). If malfunction, describe the malfunction and explain why the release from the malfunction should be considered continuous and stable in quantity and rate.*

Release occurs during Process Condensate Stripper outages, which occur approximately once every 4 years during turnarounds. During outages, the process condensate is directed to either the Plant 2 or the Plant 5 cooling tower.

3. Identify below how you established the pattern of release and calculated release estimates.

| | | |
|-------------------------|---|-----------------------------------|
| _____ Past release data | _____ Knowledge of the facility/vessel's operations and release history | <u> X </u> Engineering estimate |
| _____ AP-42 test | _____ Best professional judgment | _____ Other (explain) |

** Note that unanticipated events, such as spills, pipe ruptures, equipment failures, emergency shutdowns, or accidents, do not qualify for reduced reporting under CERCLA section 103(f)(2). Unanticipated events are not incidental to normal operations and, by definition, are not continuous or anticipated, and are not sufficiently predictable or regular to be considered stable in quantity and rate.*

44607

Average Velocity _____ feet/second
of Surface Water

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Part C. Identity and Quantity of Each Hazardous Substance or Mixture Released From Each Source
Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

Name of Source: Plant 5 Cooling Tower, E-711

List each hazardous substance released from the source identified above and provide the following information. (For an example, see Table 1 of Reporting Requirements for Continuous Releases of Hazardous Substances - A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance | CASRN # | Normal Range (in lbs. or kg per day)* Upper Bound Lower Bound | Number of Releases (per year) | Total Quantity Released in Previous Year (in lbs. or kg)* | Months of the Release |
|-----------------------------|-----------|---|-------------------------------------|---|---|
| Ammonia | 7664-41-7 | 6,200 0 | 3 days every 4 years | 18,600 (occurs once every 4 years) | Whenever Stripper is out of service for maintenance. Does not correspond to a particular month. |

List each mixture released from the source identified above and provide the following information. (For an example, see Table 2 of Reporting Requirements for Continuous Releases of Hazardous Substances - A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance Components | CASRN# | Weight Percentage | Normal Range of Components (in lbs. or kg per day)* Upper Bound Lower Bound | Normal Range of Mixture (in lbs. or kg per day)* Upper Bound Lower Bound | Number of Releases (per year) | Total Quantity of Mixture Released in Previous Year (in lbs. or kg) | Months of the Release |
|--|--------|-------------------|---|--|----------------------------------|--|-----------------------|
| N/A | | | | | | | |

* Please be sure to include units where appropriate. Also, if the release is a radionuclide, units of curies (Ci) are appropriate.

**SECTION II: SOURCE
INFORMATION**

CR-ERNS Number

44607

Part A: Basis for Asserting the Release is Continuous and Stable in Quantity and Rate.
For EACH source of a release of a hazardous substance or mixture from your facility or vessel, provide the following information on a SEPARATE sheet. Photocopy this page if necessary.

Small quantity
Name of Source: Plants 4 & 5, Vent Flare/Stack, B-502

1. Indicate whether the release from this source is either:

continuous without interruption X OR routine, anticipated, intermittent

2. Identify the activity(ies) that results in the release from this source (e.g., batch process, filling of a storage tank). If malfunction, describe the malfunction and explain why the release from the malfunction should be considered continuous and stable in quantity and rate.*

Ammonia and urea production

*Not 100% efficient
85%*

3. Identify below how you established the pattern of release and calculated release estimates.

| | | |
|--------------------------------|---|-----------------------------------|
| <u> X </u> Past release data | <u> </u> Knowledge of the facility/vessel's operations and release history | <u> X </u> Engineering estimate |
| <u> </u> AP-42 test | <u> </u> Best professional judgment | <u> </u> Other (explain) |

* Note that unanticipated events, such as spills, pipe ruptures, equipment failures, emergency shutdowns, or accidents, do not qualify for reduced reporting under CERCLA section 103(f)(2). Unanticipated events are not incidental to normal operations and, by definition, are not continuous or anticipated, and are not sufficiently predictable or regular to be considered stable in quantity and rate.

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Name of Source: Plants 4 & 5, Vent Flare/Stack, B-502

Part B: Specific Information on the Source

For the source identified above, provide the following information. Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

AFFECTED MEDIUM. Identify the environmental medium (i.e., air, surface water, soil, or ground water) that is affected by the release from this source. If your source releases hazardous substances to more than one medium (e.g., a wastepile releasing to air and ground water), treat the release to **EACH** medium as a separate source and complete Section II, Parts A, B, and C, of this format for **EACH** medium affected.

☐ **AIR** X (stack X or area) If the medium affected is air, please also specify whether the source is a stack or a ground-based area source.

- If identified source is a **stack**, indicate stack height: 246 feet or meters; **OR**
- If identified source is an **area source** (e.g., waste pile, landfill, valves, tank vents, pump seals, fugitive emissions), indicate surface area: square feet or square meters.

☐ **SURFACE WATER** (stream , lake , or other)

- If the release affects any **surface water body**, give the name of the water body.
- If the release affects a **stream**, give the stream order or average flow rate, in cubic feet per second.
stream order: or average flow rate: cubic feet/second; **OR**
- If the release affects a **lake**, give the surface area of the lake in acres and the average depth in meters.
surface area of lake: acres and average depth of lake: meters.

☐ **SOIL OR GROUND WATER**

If the release is on or under ground, indicate the distance to the closest water well.

Optional Information

The following information is not required in the final rule; however, such information will assist EPA in evaluating the risks associated with the continuous release. **If this information is not provided, EPA will make conservative assumptions about the appropriate values.** Please note that the units specified below are suggested units. You may use other units; however, be certain that the units are clearly identified.

- For a stack release to air, provide the following information, if available:
Inside diameter 2 feet or meters
Gas Exit Velocity 63 feet/second or meters/seconds
Gas Temperature 250 degrees Fahrenheit, Kelvin, or Celsius

- For a release to surface water, provide the following information, if available:
Average Velocity feet/second of Surface Water

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Part C. Identity and Quantity of Each Hazardous Substance or Mixture Released From Each Source
Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

Name of Source:

Plants 4 & 5, Vent Flare/Stack, B-502

List each hazardous substance released from the source identified above and provide the following information. (For an example, see Table 1 of Reporting Requirements for Continuous Releases of Hazardous Substances - A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance | CASRN # | Normal Range (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity Released in Previous Year (in lbs. or kg)* | Months of the Release |
|-----------------------------|-----------|--|-------------|-------------------------------------|---|--------------------------|
| | | Upper Bound | Lower Bound | | | |
| Ammonia | 7664-41-7 | 5400 | 0 | 365 | 31,000 * | All |

List each mixture released from the source identified above and provide the following information. (For an example, see Table 2 of Reporting Requirements for Continuous Releases of Hazardous Substances - A Guide for Facilities and Vessels on Compliance.)

| Name of Mixture | Name of Hazardous Substance Components | CASRN# | Weight Percentage | Normal Range of Components (in lbs. or kg per day)* | | Normal Range of Mixture (in lbs. or kg per day)* | Number of Releases (per year) | Total Quantity of Mixture Released in Previous Year (in lbs. or kg) | Months of the Release |
|-----------------|--|--------|-------------------|--|-------------|---|-------------------------------------|--|-----------------------------|
| | | | | Upper Bound | Lower Bound | | | | |
| N/A | | | | | | | | | |

* Please be sure to include units where appropriate. Also, if the release is a radionuclide, units of curies (Ci) are appropriate.

* Approximately 5 days per year the flare is down for maintenance, in which case 5400 lb/day is being released. All other days an average of 12 lb is being released.

**SECTION II: SOURCE
INFORMATION**

CR-ERNS Number

44607

Part A: Basis for Asserting the Release is Continuous and Stable in Quantity and Rate.
For EACH source of a release of a hazardous substance or mixture from your facility or vessel, provide the following information on a SEPARATE sheet. Photocopy this page if necessary.

Name of Source: Plants 4 & 5, Emergency Flare, B-501

1. Indicate whether the release from this source is either:

continuous without interruption X OR routine, anticipated, intermittent

2. Identify the activity(ies) that results in the release from this source (e.g., batch process, filling of a storage tank). If malfunction, describe the malfunction and explain why the release from the malfunction should be considered continuous and stable in quantity and rate.*

The emergency flare is designed to burn large quantities of ammonia during process upsets. During an upset, 99.5% of the ammonia passing through the flare is burned, and only 0.5% escapes to the atmosphere without being burned. The emergency flare is not capable of combusting the relatively small quantities of ammonia that pass through it during periods of normal operation. Daily emissions that are released to the atmosphere through the flare include fugitive emissions from the process through the flare's seal leg, rupture valve, and bypass valve.

Buckle pipe valve allows for some leakage

3. Identify below how you established the pattern of release and calculated release estimates.

 X Past release data Knowledge of the facility/vessel's operations and release history X Engineering estimate
 AP-42 test Best professional judgment Other (explain)

** Note that unanticipated events, such as spills, pipe ruptures, equipment failures, emergency shutdowns, or accidents, do not qualify for reduced reporting under CERCLA section 103(f)(2). Unanticipated events are not incidental to normal operations and, by definition, are not continuous or anticipated, and are not sufficiently predictable or regular to be considered stable in quantity and rate.*

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Name of Source: Plants 4 & 5, Emergency Flare, B-501

Part B: Specific Information on the Source

For the source identified above, provide the following information. Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

AFFECTED MEDIUM. Identify the environmental medium (i.e., air, surface water, soil, or ground water) that is affected by the release from this source. If your source releases hazardous substances to more than one medium (e.g., a wastepile releasing to air and ground water), treat the release to **EACH** medium as a separate source and complete Section II, Parts A, B, and C, of this format for **EACH** medium affected.

☐ AIR ☒ (stack ☒ or area ☐) If the medium affected is air, please also specify whether the source is a stack or a ground-based area source.

- If identified source is a **stack**, indicate stack height: 246 feet or meters; **OR**
- If identified source is an **area source** (e.g., waste pile, landfill, valves, tank vents, pump seals, fugitive emissions), indicate surface area: square feet or square meters.

☐ SURFACE WATER (stream , lake , or other)

- If the release affects any **surface water body**, give the name of the water body.
- If the release affects a **stream**, give the stream order or average flow rate, in cubic feet per second.
stream order: or average flow rate: cubic feet/second; **OR**
- If the release affects a **lake**, give the surface area of the lake in acres and the average depth in meters.
surface area of lake: acres and average depth of lake: meters.

☐ SOIL OR GROUND WATER

If the release is on or under ground, indicate the distance to the closest water well.

Optional Information

The following information is not required in the final rule; however, such information will assist EPA in evaluating the risks associated with the continuous release. **If this information is not provided, EPA will make conservative assumptions about the appropriate values.** Please note that the units specified below are suggested units. You may use other units; however, be certain that the units are clearly identified.

- | | |
|---|--|
| <ul style="list-style-type: none">• For a stack release to air, provide the following information, if available: Inside diameter <u>5.5</u> feet or meters Gas Exit Velocity <u>122</u> feet/second or meters/seconds Gas Temperature <u>300</u> degrees Fahrenheit, Kelvin, or Celsius | <ul style="list-style-type: none">• For a release to surface water, provide the following information, if available: Average Velocity <u> </u> feet/second of Surface Water |
|---|--|

SECTION II: SOURCE INFORMATION
(continued)

CR-ERNS Number

44607

Part C. Identity and Quantity of Each Hazardous Substance or Mixture Released From Each Source
Please provide a SEPARATE sheet for EACH source. Photocopy this page if necessary.

Name of Source:

Plants 4 & 5, Emergency Flare, B-501

List each hazardous substance released from the source identified above and provide the following information. (For an example, see Table 1 of Reporting Requirements for Continuous Releases of Hazardous Substances - A Guide for Facilities and Vessels on Compliance.)

| Name of Hazardous Substance | CASRN # | Normal Range (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity Released in Previous Year (in lbs. or kg)* | Months of the Release |
|-----------------------------|---------|--|-------------|-------------------------------------|---|--------------------------|
| | | Upper Bound | Lower Bound | | | |

| | | | | | | |
|---------|-----------|------|---|-----|-----------|-----|
| Ammonia | 7664-41-7 | 7600 | 0 | 365 | 231,000** | All |
|---------|-----------|------|---|-----|-----------|-----|

List each mixture released from the source identified above and provide the following information. (For an example, see Table 2 of Reporting Requirements for Continuous Releases of Hazardous Substances - A Guide for Facilities and Vessels on Compliance.)

| Name of Mixture | Name of Hazardous Substance Components | CASRN# | Weight Percentage | Normal Range of Components (in lbs. or kg per day)* | | Normal Range of Mixture (in lbs. or kg per day)* | | Number of Releases (per year) | Total Quantity of Mixture Released in Previous Year (in lbs. or kg) | | Months of the Release |
|-----------------|--|--------|-------------------|--|-------------|---|-------------|-------------------------------------|---|-----------------|-----------------------------|
| | | | | Upper Bound | Lower Bound | Upper Bound | Lower Bound | | (in lbs. or kg) | (in lbs. or kg) | |

N/A

* Please be sure to include units where appropriate. Also, if the release is a radionuclide, units of curies (Ci) are appropriate.

** The average quantity released in 1999 was 0.316 TPD.

